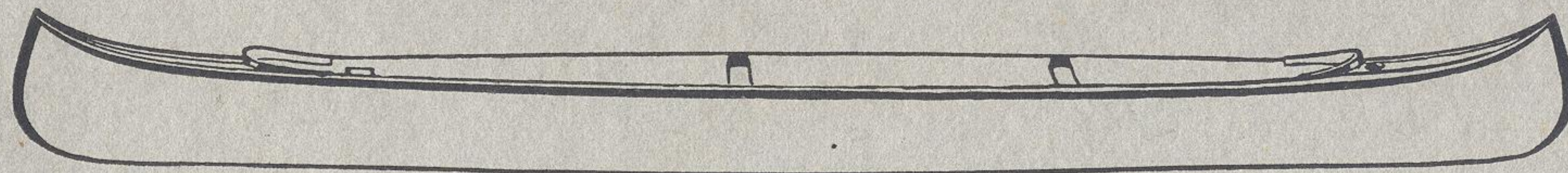


THE RICE LAKE CANOE

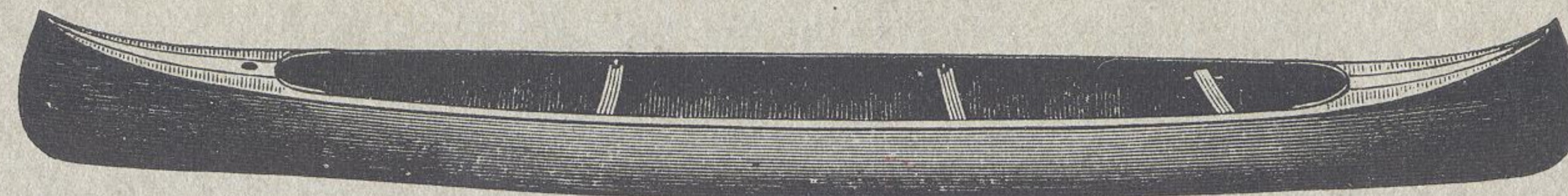


"SAFEST CANOE BUILT"

DESIGNED AND BUILT BY

THE RICE LAKE CANOE CO.

GORE'S LANDING, ONT., CANADA

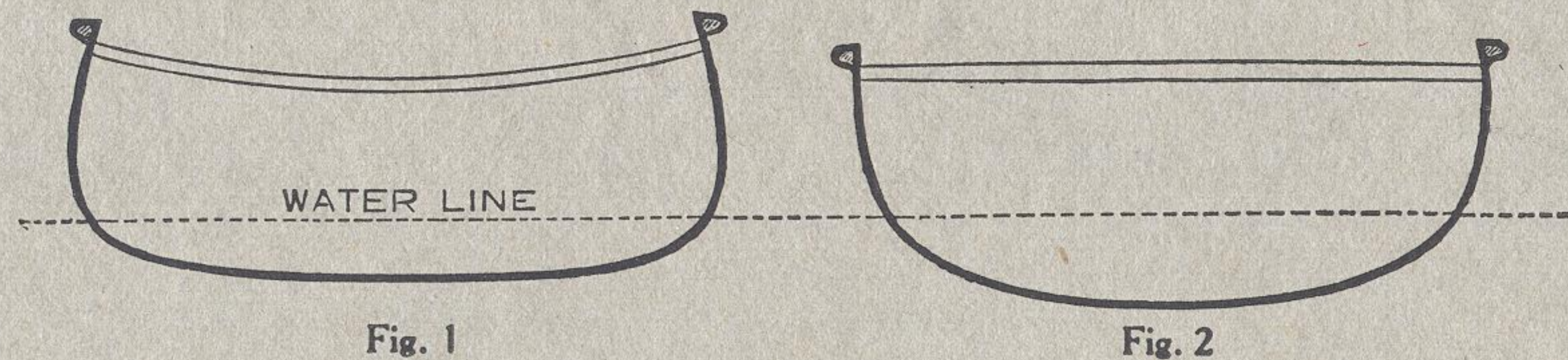


THE RICE LAKE CANOE

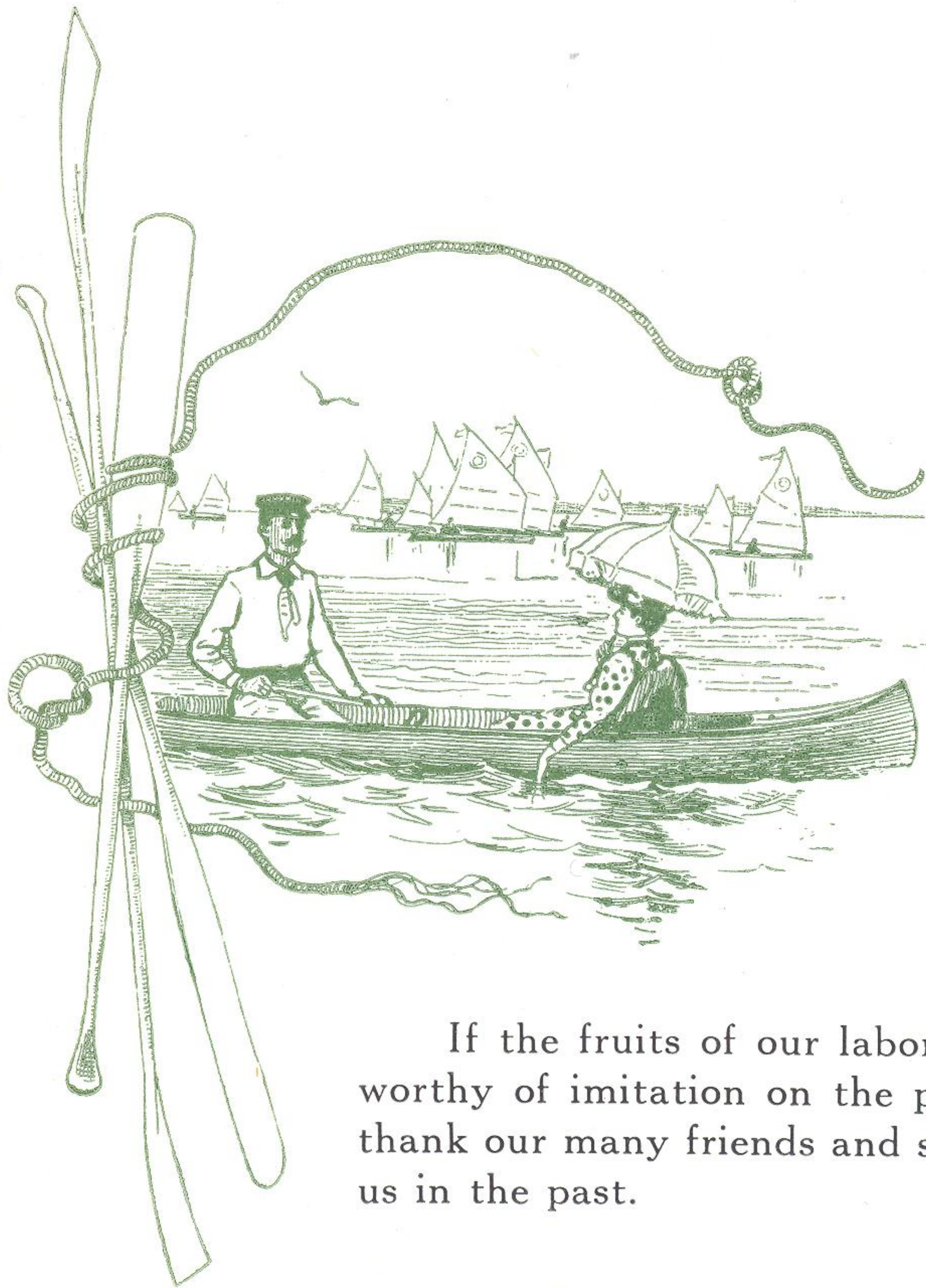
THE cuts at the bottom of this page show the difference between the greatest traverse sections of the "Herald" Model (Fig. 1) and those of the great majority of canoe builders (Fig. 2). The points we claim for our model are: The greatest possible stability, strength, lightness of draught, speed, facility in paddling, and buoyancy under load for a given length and beam.

STABILITY

It can be seen at a glance that the flat-bottom cannot be as cranky as the round-bottom. The adherents of the round bottom argue that it has bearings at any inclination. We grant this; but at the angle at which the round bottom would take the water, the Rice Lake Canoe would still have a freeboard of an inch or more. A great many reasons can be put forward by friends of each, but the best test is actual experience in canoes of the two different types; and that is what we fearlessly ask all intending purchasers to do, knowing that if they give both a fair and impartial trial, the superiority of the "Herald" Model will manifest itself.



INTRODUCTORY



IN submitting this catalogue to the Canoe fraternity we would take the opportunity of thanking our numerous customers the world over for their kind and generous patronage, and letters of appreciation during the past years. It gives us much pleasure to again greet them.

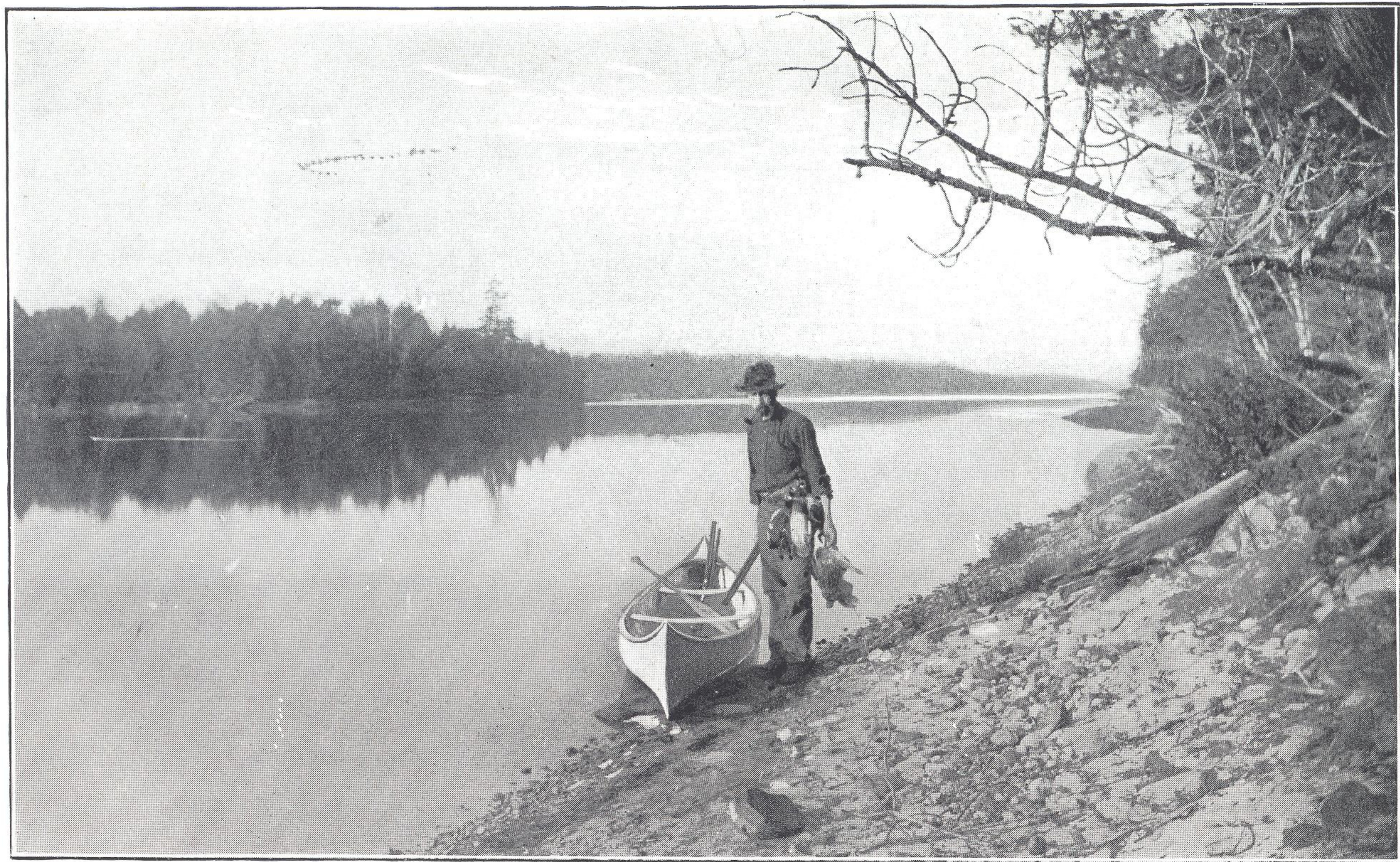
In 1862 Daniel Herald, the originator of the present firm, (The Rice Lake Canoe Co.), offered his first product to sportsmen, and it is with pride that we refer you to canoes built by the pioneer firm that have been in use for over forty years. This will enable our readers to form some idea of the durability of the Herald Patent Cedar Rice Lake Canoe.

In order that you may get a true conception of the popularity and merits of the Rice Lake Canoe, we would refer you to the catalogue of the different Canoe companies, who therein submit to the public a canoe they term the Rice Lake Canoe, which, of course, is only an imitation of the original "Rice Lake Canoe," of which we are the sole manufacturers.

If the fruits of our labors during the past history of the firm have won for us a reputation worthy of imitation on the part of our competitors, we acknowledge the compliment, and again thank our many friends and solicit a continuance of the confidence and patronage they have given us in the past.

THE RICE LAKE CANOE CO.

THE RICE LAKE CANOE



THE RICE LAKE CANOE

Materials and Construction The hulls of our canoes are planked with White Cedar or White Basswood, according to the style of the canoe. The principal woods we use in the various parts are Walnut, Cherry, Butternut, Oak, Elm, Ash and Pine, and are all thoroughly seasoned. The two most common forms of construction are the Basswood rib and batten canoe, and Herald's Patent Cedar, both of which are described under their own headings.

Strength, Speed, Lightness of Draught Owing to the "tumble home" of the sides, the strain in a sea is evenly distributed on the sides of the canoe, instead of all on the gunwale.

Facility in Paddling It is much easier to paddle our canoes, owing to the "tumble home" of sides, making it possible to properly trim the canoe, and at the same time not having too far to reach to put the paddle in the water in the proper position.

Ordering Though we always carry a large stock of the style of canoe which is in the most demand, it sometimes happens that we receive an order for immediate delivery which we cannot fill at notice. So we would advise our patrons to order early to insure prompt fulfillment of order. In ordering, the number of canoe in List and the style, whether Cedar or Basswood, Varnished or Painted, should be given accurately.

Packing The prices on canoes in Price List does not include packing. For short distances we can sew up securely in strong ticking for \$1.50 cost price. We shall pack all canoes for shipment as above unless otherwise ordered. If packing for long distance, we make wooden crates from \$3.00 to \$5.00, according to strength of crate.

Shipment After the opening of inland navigation, we can ship to any point by the Canadian Pacific and Grand Trunk Railway, or the Ontario and Richelieu steamers. Before the opening of navigation we make all shipments by the G.T.R., C.N.R. or C.P.R. from Cobourg, Ont.

Terms Our terms are Cash when canoes are ready for shipment. For canoes specially ordered and fitted we require a deposit of 25% to guarantee that they will be taken. We would prefer all moneys to be remitted by registered letter or money order. All money orders to be made payable to us at Cobourg, Ont.

Write Us We have essayed to give every information possible herein; but there are, perhaps, many things that our patrons would want further advice on. Write to us; we will be glad to give correspondents any intelligence at our disposal.

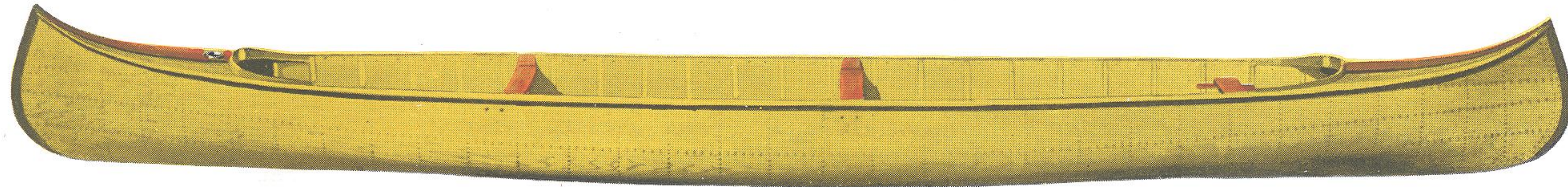
THE OPEN BASSWOOD CANOE

THE Open Basswood Canoe is the style of canoe that is in the most use among canoeists in this country. It possesses the recommendation of lightness, cheapness, and almost unlimited capacity for storage in hunting excursions. As a pleasure canoe, the extraordinary demand for them from the various Canoe Clubs speaks volumes for the estimation in which they are held.

The Canoes we keep in stock of this style, are finished with short decks about two feet long, with three thwarts, mast-ring and step. We can make the decks longer if wished, though the shorter the decks are, the more handsome and rakish the canoe looks. These canoes can

be built light or heavy as required, though we think the weights on the next page are as light as is consistent with strength. They are planked with basswood a quarter of an inch thick; the ribs are $\frac{3}{4} \times \frac{5}{16}$ and spaced 6 inches apart. The joints of the planks are battened on the inside, making a perfectly smooth-skinned canoe on the outside. The Varnished Basswood is made of clear White Basswood, with Brass and Copper finishing throughout. We use only the best quality varnish and finish in the natural wood. There is no shellac to turn white and spoil beauty of finish. The Painted Basswood is built with iron nails, and painted any color to suit, and the outside is varnished over paint. This season we are making all the fittings of Brass, which greatly enhance the beauty of the painted canoe. The decks and thwarts are oiled and varnished. We sometimes receive an order for a Painted Basswood Canoe to be planked with copper nails; this we do at an additional cost of \$1.50. We build three special sizes to pack inside one another for long distance shipments to save freight. The sizes are $15\frac{1}{2} \times 28 \times 11\frac{1}{2}$; $16 \times 30 \times 12$; $17 \times 32 \times 12$. The decks and thwarts are taken out and, with the paddles, are packed inside the canoe. The whole outfit is securely packed in a strong crate at a cost of \$5.00. We do not build cedar canoes in this style. Basswood is the only wood that will stand without checking. Upon application, we can make a cheaper painted canoe for hunting only.

THE RICE LAKE CANOE



*Varnished
Basswood*

PRICE LIST OF OPEN BASSWOOD CANOES

No.	Length	Beam	Depth	Weight Approximate	Varnished	Painted
1	13 feet	28 inches	11 inches	40 lbs.	\$32.00	\$25.00
2	15 1/2 "	28 "	11 1/4 "	45 "	34.00	27.00
2 1/2	14 "	31 "	12 "	55 "	36.00	28.00
3	16 "	31 "	12 "	60 "	37.00	29.00
4	17 "	32 1/2 "	12 "	70 "	43.00	33.00
5	16 "	30 "	12 "	60 "	37.00	29.00
6	19 "	42 "	16 "	135 "	58.00	48.00
7	16 1/2 "	37 "	15 "	90 "	45.00	37.00
A	16 "	30 "	12 "	60 "	37.00	29.00
B	17 1/2 "	33 "	13 "	75 "	45.00	36.00
C	20 "	32 "	12 "	85 "	56.00	46.00

Price includes 2 paddles.

Use air tanks (see page 14).

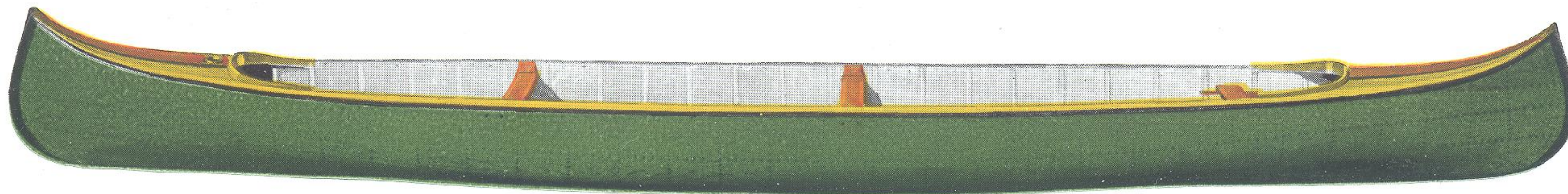
Names or Stripes painted, \$1.00 extra.

Painted Canoes copper nailed, \$1.50 extra.

Canoes painted White, \$1.00 extra.

Extra depth, \$1.00 per inch.

Numbers 5 and A are the regular A. C. A. racing size. Greatest beam of A. B. C. at water line is 16 in. aft of centre.



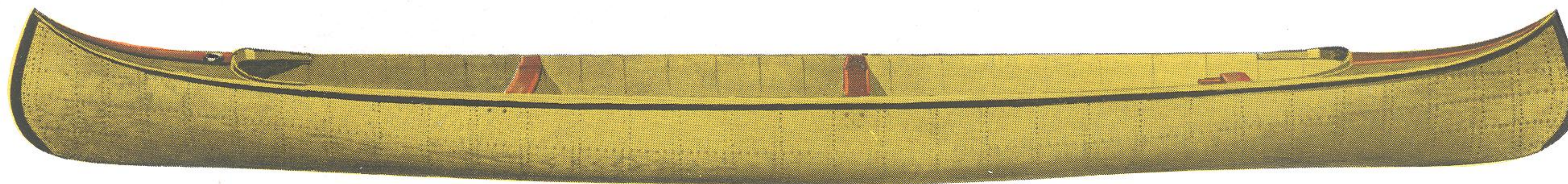
*Painted
Basswood*

THE RICE LAKE CANOE

HERALD'S PATENT CEDAR CANOE

OUR Open Cedar Canoe, "Herald's" Patent, is the strongest, most durable and lasting canoe that has ever been invented. These canoes are built with two thicknesses of cedar, with water-proof canvas between, fastened with iron or copper nails, smooth inside and out, and require no ribs or linings, the grain of the inside thickness running transversely to that of the outside, which is fore and aft. Owing to this peculiar construction it is not liable to leak or get damaged; so we claim that it is the most serviceable hunting canoe that a sportsman can buy. The lasting qualities are such that we know of many canoes that were built fifteen or twenty years ago, and are as sound to-day as the day they were built. An impression has gone abroad that these canoes rot when water gets in between the two thicknesses. When they were first introduced the top plank was put in of basswood, thinking because it was above the water-line it would stand. This was found to be a mistake, as in the course of a few years the basswood rotted, but the cedar was as sound as ever. After that experience they were built of cedar only, and we will give a guarantee, when requested, that they will remain perfectly sound. Every canoe gets two coats of white lead paint between the two thicknesses. The varnished cedar is finished with brass and copper throughout. The painted cedar is planked with iron nails; the decks, gunwales and thwarts are oiled and varnished. The thwarts are cedar, the decks butternut, and the gunwales are oak. When a painted cedar canoe is ordered copper fastened, we make an extra charge of \$2.50. Upon special orders we can make alterations in sheer, length of decks, finish, etc. Each additional inch in depth, \$2.00 extra. Canoes painted White and stripes on Canoes are also extra. For Canoes required Varnished inside and Painted outside, the price will be the mean between the varnished and painted prices.

THE RICE LAKE CANOE



*Varnished
Cedar*

PRICE LIST OF CEDAR CANOES—HERALD'S PATENT

No.	Length	Beam	Depth	Weight	Varnished	Painted
1	13 feet	28 inches	11 inches	40 lbs.	\$52.00	\$45.00
2	15½ "	28 "	11½ "	50 "	55.00	48.00
2½	14 "	31 "	12 "	60 "	60.00	51.00
3	16 "	31 "	12 "	65 "	65.00	55.00
4	17 "	32½ "	12 "	75 "	68.00	58.00
5	16 "	30 "	12 "	60 "	65.00	55.00
A	16 "	30 "	12 "	60 "	65.00	55.00
C	20 "	33 "	12 "	85 "	85.00	75.00

2 paddles go with each canoe.

Painted Canoe, copper nailed, \$2.50 extra.

Centre Keel and Bilge Keels, \$3.00 per set.

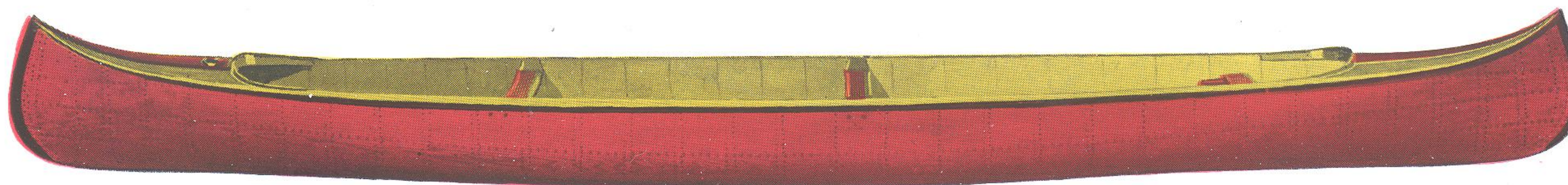
Cane seats, \$1.00 each.

Extra depth, \$2.00 per inch.

The models are the same shape as those upon which our Basswood Canoes are built.

A and C built for speed.

Greatest beam of A and C at the water line is 16 inches, aft of centre.



*Painted
Cedar*

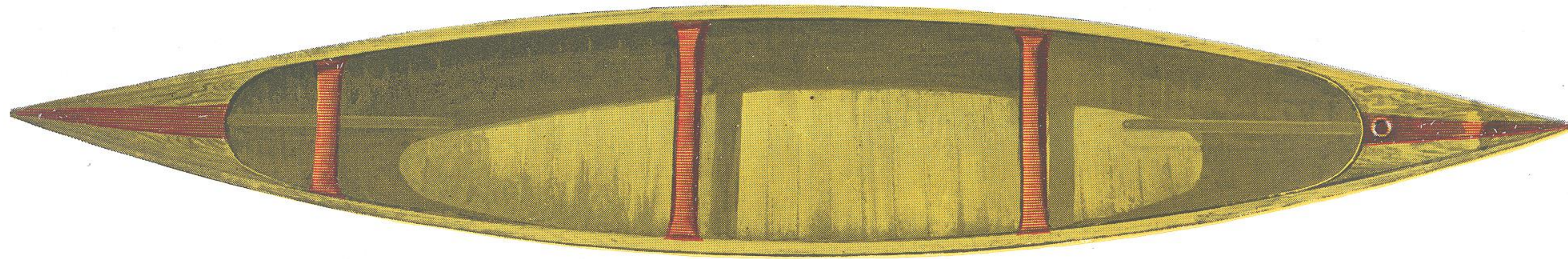
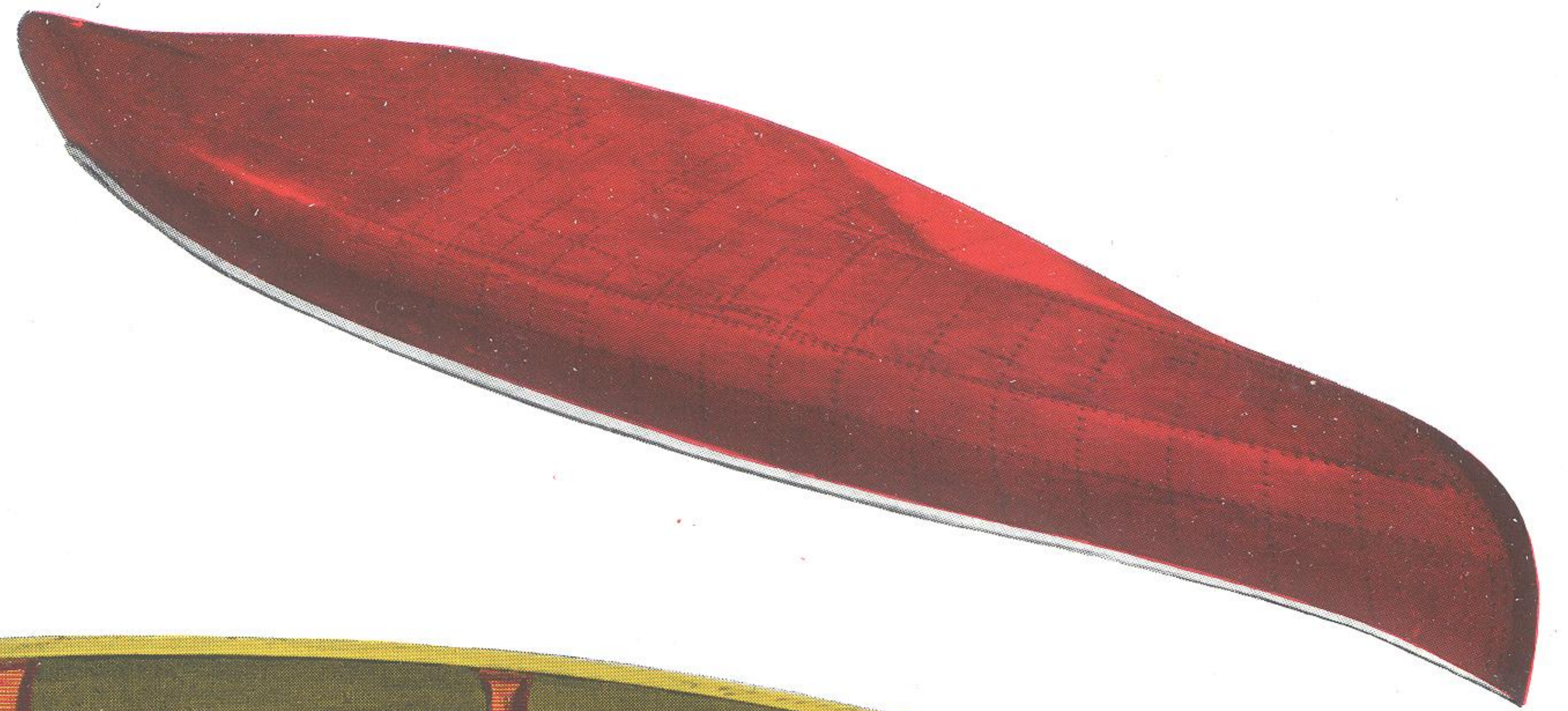
"SAFEST CANOE BUILT"

Famous for

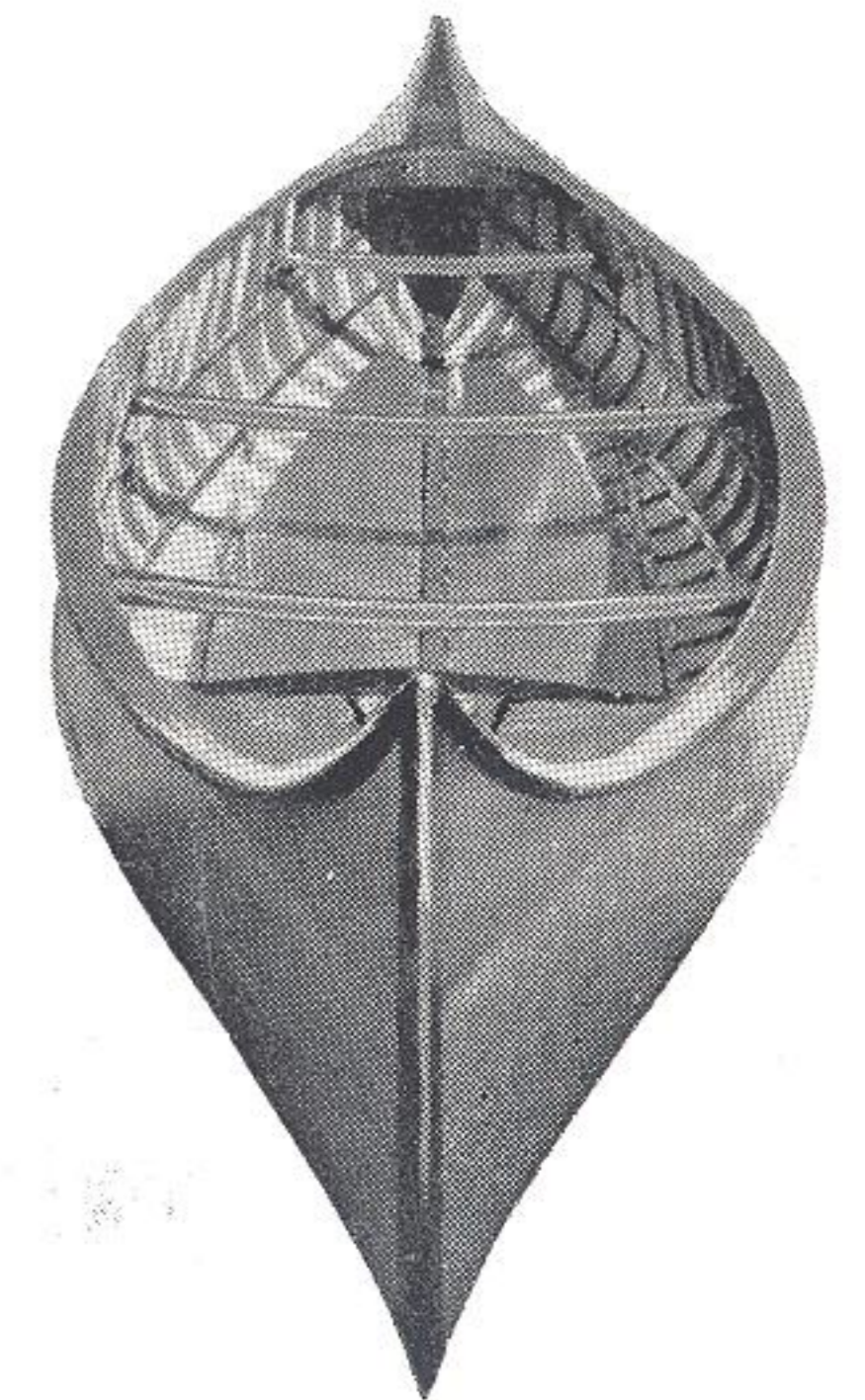
Steadiness
Speed
Durability

Note the Broad Flat Floor

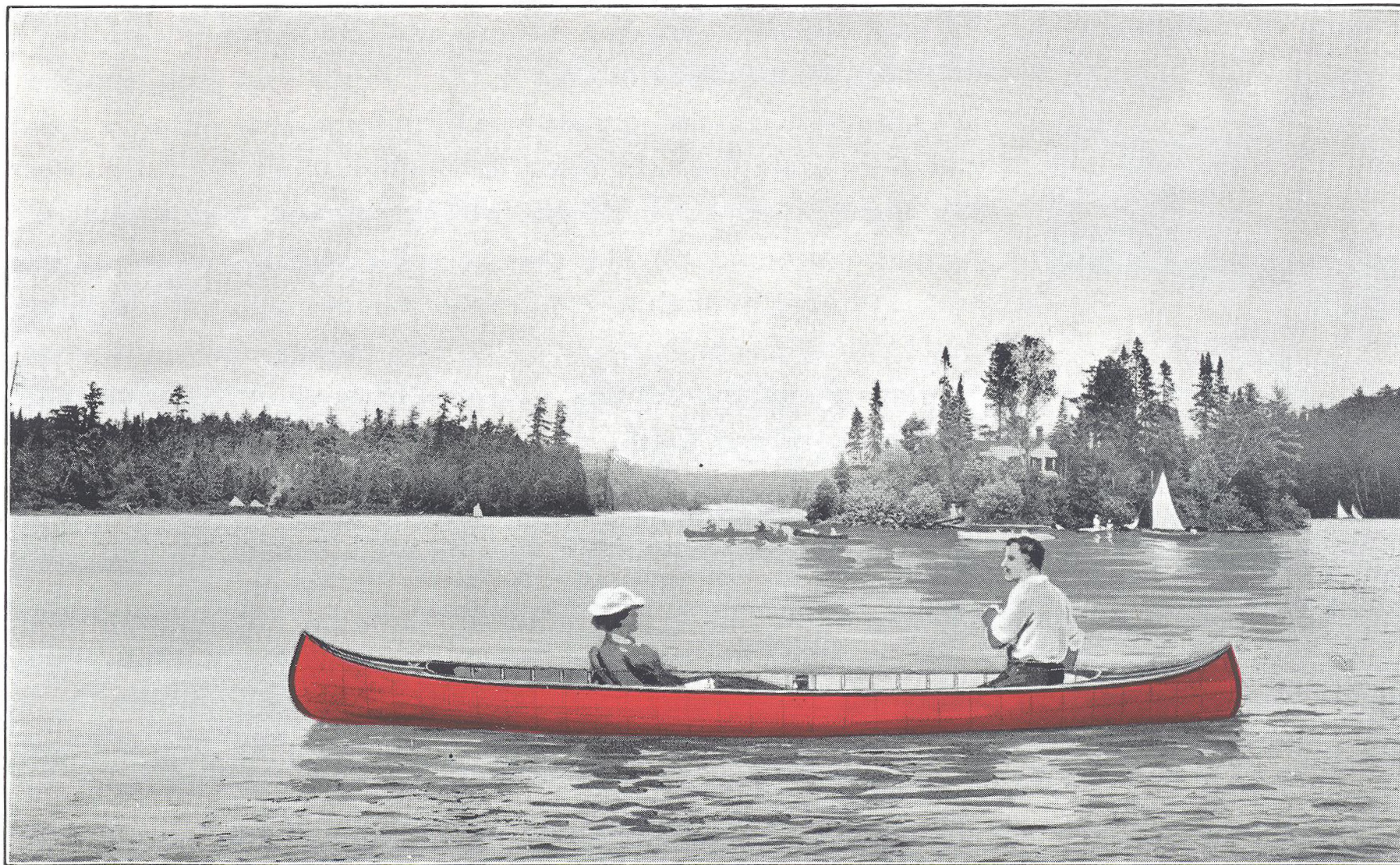
Curved Thwarts
Graceful Lines
Handsome Decks



The smooth inside of Herald's Patent Cedar Canoe

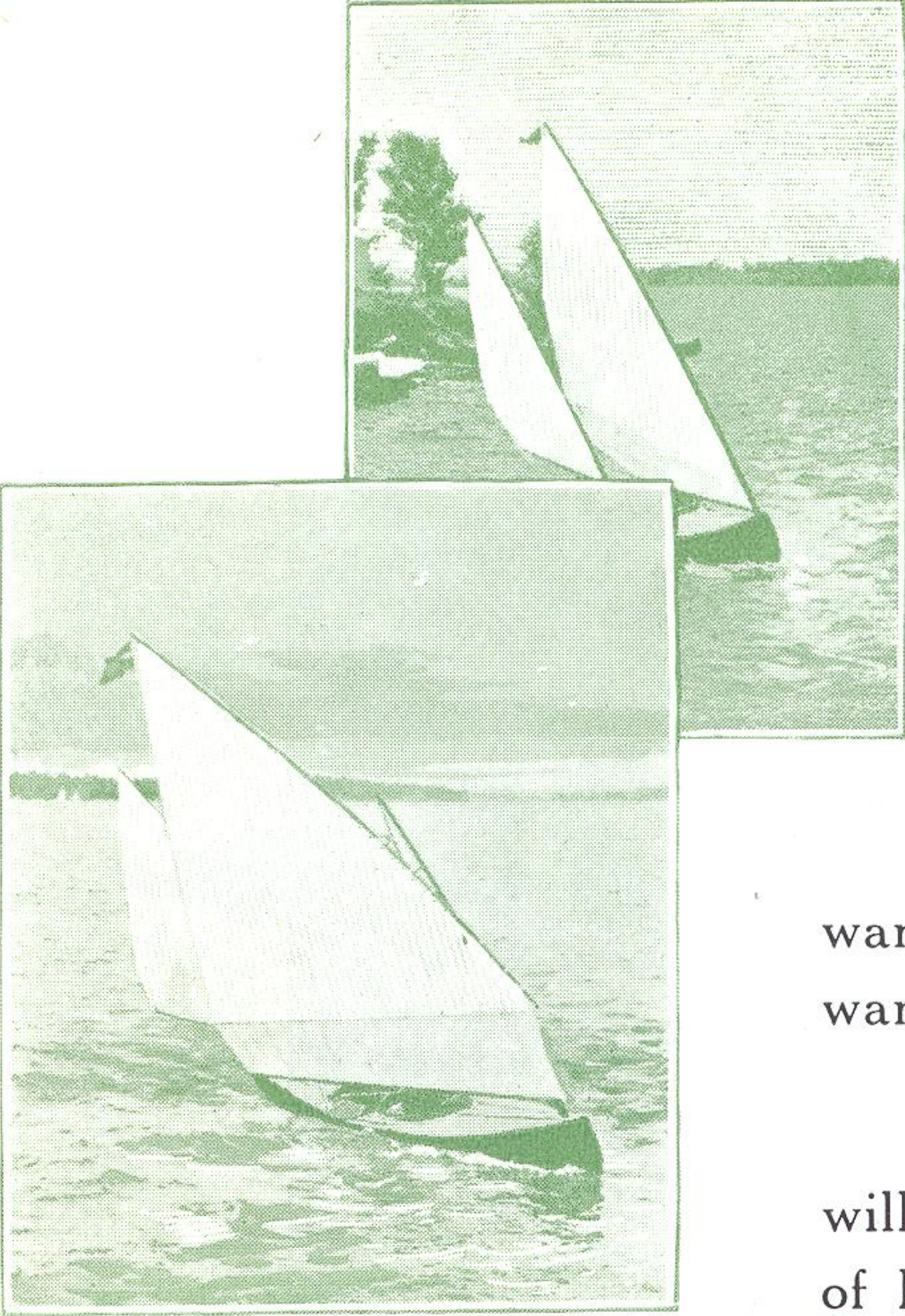


THE RICE LAKE CANOE



THE RICE LAKE CANOE

SAILING CANOES

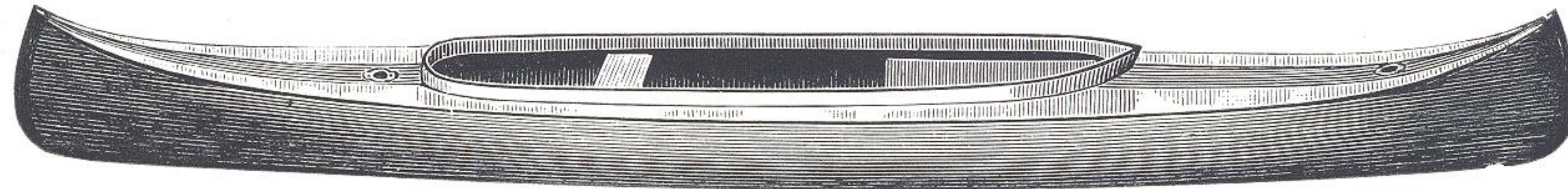


THE original Canadian canoe was essentially a paddling canoe. It is yet the favorite among the canoeists in this country, but there is a gradually increasing class who go in for sailing alone; at a small cost they can get a craft that can beat the average small yacht that costs ten times the money. In addition, the sailing canoeist gets a boat of fine finish, fittings and appointments, that he takes a pride in keeping trim and neat, and inventing fixtures where he sees improvements can be made. We only build sailing canoes to order, as no two parties desire the same style, some want a shorter cockpit than others, others want more or less sheer, and still others want special material and finish.

We generally make the decks of butternut, as experience has taught us that it will stand more hard work than most wood, besides being a handsome wood. Decks of Mahogany, Spanish Cedar, Black Walnut, Cherry, Alternate Strips and Birch Bark, \$2.00 to \$6.00 extra. The combings are made of rock elm. We would strongly advise intending purchasers to have moveable airtight tanks instead of airtight bulkheads; the bulkhead in such a light built craft as a canoe, though put in perfectly watertight at the beginning, is sure to get strained at some time and leak.

In ordering a sailing canoe be sure and give correct plans at the start, as there is an expense when alterations are required when the canoe is well under way.

THE RICE LAKE CANOE



PRICE LIST OF SAILING CANOES

No.	Length	Beam	Depth	Varnished Cedar	Painted Cedar	Varnished Basswood	Painted Basswood
1	13 feet	28 inches	10 inches	\$62.00	\$55.00	\$42.00	\$35.00
2	15 "	28 "	11 "	65.00	58.00	44.00	37.00
2½	14 "	31 "	12 "	70.00	61.00	46.00	38.00
3	16 "	31 "	12 "	75.00	65.00	47.00	39.00
4	17 "	32½ "	12 "	78.00	68.00	53.00	43.00
5	16 "	30 "	12 "	75.00	65.00	47.00	39.00
A	16 "	30 "	12 "	75.00	65.00	47.00	39.00
C	20 "	33 "	12 "	97.00	87.00	68.00	58.00

Nos. 2, 5 and A are racing canoes. Prices include trunk for centre board, two bulkheads or air tanks, and mast tubes.

CANVAS COVERED CANOES Built to Order. Model and Sizes same as Basswood Canoes described on Page Five.

ROW BOATS, all sizes, Painted or Varnished Built to Order.

HALF-DECKED CANOES

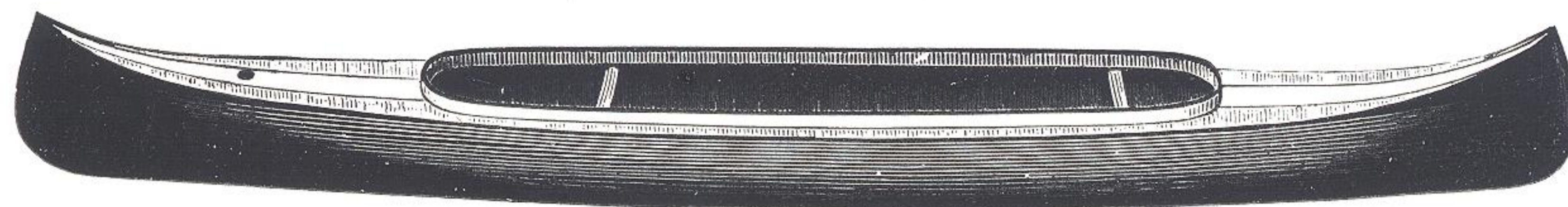


THESE canoes possess, only in a lesser degree, the combined good qualities of both the sailing and paddling canoes. The fore and after decks are from 2 feet to 2½ feet long, and are extended the entire length of canoe at the sides to a width of 3 or 4 inches. A combing 1 inch deep is run around the cockpit.

The side decking and the combing brace the canoe so strongly that we are able to dispense with fixed thwarts and have them moveable. This is a great advantage to parties out on trips of a few days' duration, as by putting up a short mast at each end and drawing a cord tightly from one to the other, a blanket may be utilized as a tent by throwing it over the cord ridge pole and no thwarts in the way. A proper canoe tent if wished, can be constructed for them at a small cost. It makes a first-class paddling canoe and by the addition of a canvas or rubber apron on forward part of cockpit it becomes an excellent sailing canoe. They can be constructed on either the Herald's Patent principle, of cedar, or of basswood rib and batten.

The varnished style is copper fastened throughout. The painted style is planked with iron nails and painted any color and varnished over paint, the fittings are all of brass, and decking is oiled and varnished. If wished, any style of centre-board can be fitted in.

THE RICE LAKE CANOE



The material and construction of the shell of our half-decked canoe is on same principle, and planked on same models as our open basswood and cedar canoes described on pages 5-7, and decked as per illustration above.

PRICE LIST OF HALF-DECKED CANOES

No.	Length	Beam	Depth	Varnished Cedar	Painted Cedar	Varnished Basswood	Painted Basswood	
1	13 feet	28 inches	9½ inches	\$60.00	\$53.00	\$40.00	\$33.00	Thwarts are moveable.
2	15 "	28 "	10 "	63.00	56.00	42.00	35.00	
2½	14 "	31 "	11 "	68.00	59.00	44.00	63.00	Fitted with 2 mast tubes.
3	16 "	31 "	11 "	73.00	63.00	45.00	37.00	
4	17 "	32½ "	11½ "	76.00	66.00	51.00	41.00	
5	16 "	30 "	11 "	73.00	63.00	45.00	37.00	Air tanks extra.
A	16 "	30 "	11 "	73.00	63.00	45.00	37.00	
B	17½ "	33 "	11½ "	78.00	68.00	63.00	53.00	
C	20 "	32 "	11½ "	95.00	85.00	65.00	56.00	

Lateen Sails

SAILS

Mohican Sails

No.	Area	Complete with Mast, Yard, and Boom	Complete to Hoist with Halyards	No.	Area	Sail only	Complete with Reefing Gear to Hoist with Halyards	
1	15 feet	\$4.50	\$6.75	7	15 feet	\$2.75	\$8.50	Prices for special sizes and shapes furnished on application.
2	25 "	5.00	7.75	8	25 "	3.25	10.00	
3	35 "	6.00	8.25	9	35 "	3.75	11.00	
4	50 "	8.00	10.00	10	45 "	4.25	12.25	
5	75 "	10.00	12.00	11	55 "	5.25	13.75	
6	85 "	12.00	14.00	12	65 "	6.25	15.25	

Our sails are made by a practical sailmaker of reputation, therefore patrons are guaranteed in having a well-fitting sail. The above sails are made out of the best bleached steamloom. Can make a good strong working Lateen sail also, to hook on mast; made of strong cotton from \$3.25 for a 25 ft. sail to \$5.00 for a 50 ft. sail.

THE RICE LAKE CANOE

PRICE LIST OF PADDLES



	Oiled	Varnished	Selected Varnished
Maple, Ash, or Spruce.....	\$1.00	\$1.25	\$1.50
Butternut or Cedar.....	1.00	1.25	1.50
Black Cherry.....	1.50	1.75	2.00

Special discount on large orders.

DOUBLE BLADE PADDLES

8-9 ft. long, spruce, flat blade, jointed.....	\$3.50
8-9 ft. long, spruce, spoon blade, jointed.....	4.00
Handle to make single blade.....	.75

AIR TANKS

A Canoe fitted with air tanks, if upset, will support two or three persons. Tanks are easy to remove, and are stored under bow and stern deck.

Canvas covered and painted.....	\$3.00
Galvanized.....	5.00
Copper.....	8.00

THE RICE LAKE CANOE

FREIGHT INFORMATION

We give the following information in regard to freight rates on Canoes, for the benefit of intending purchasers

A canoe, crated, will weigh about 100 lbs. Canoes go at first-class rate, but at four times their actual weight, except when packed three in one crate, then they go at three and one-half times actual weight.

Shipments by express, if crated, go at three times their actual weight, regular rate. Freight rate on canoes entering United States is four times their actual weight.

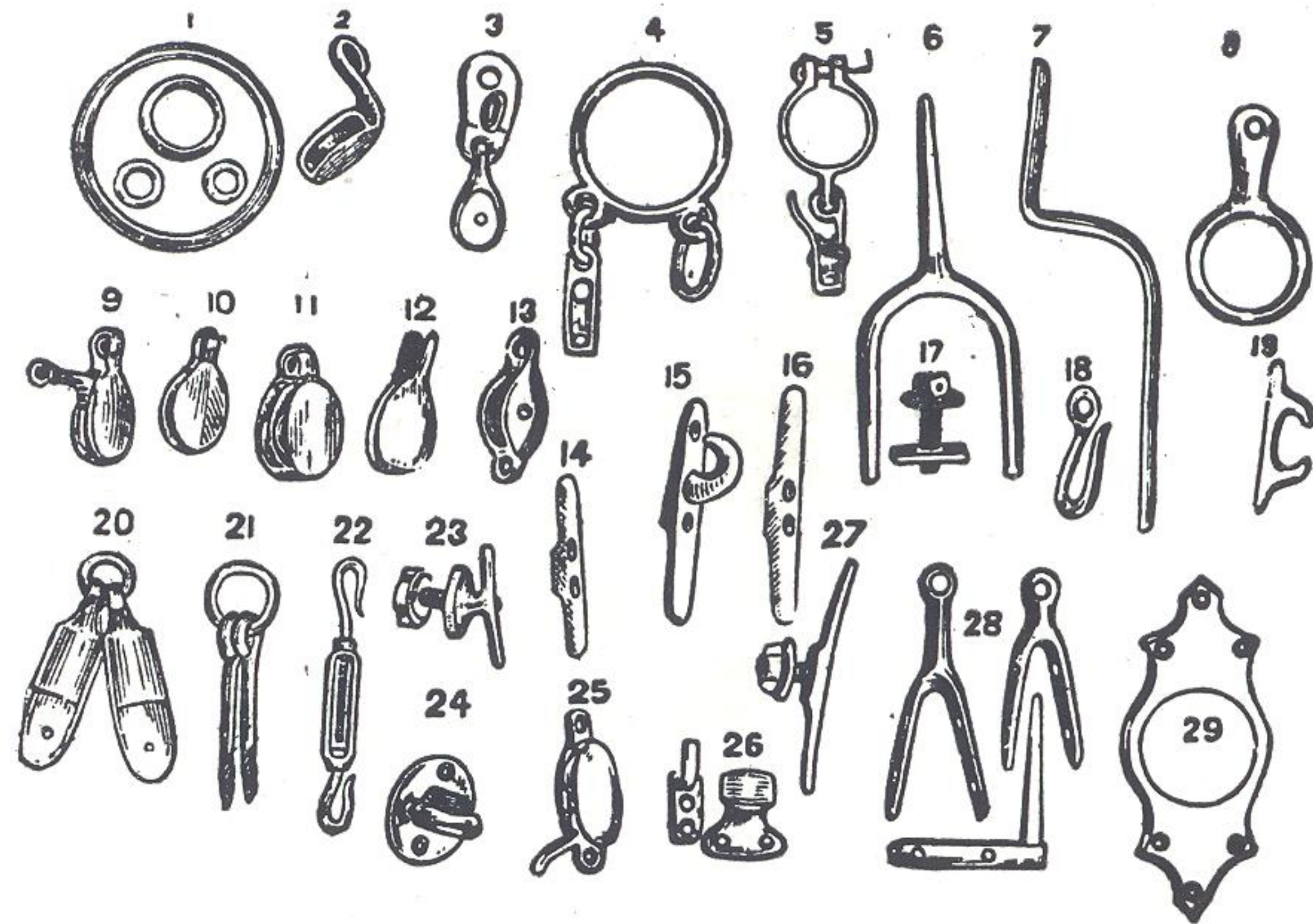
Duty on canoes entering United States is 15% ad valorem.

Ocean shipments: the rate is based on cubic measurement (40 cubic feet to the ton). We give below the freight charges on a canoe from Cobourg, our shipping point, to the following places. Rates subject to change.

Toronto.....	\$0.96	West St. John.....	\$2.48
London.....	1.00	Fredericton.....	2.48
Hamilton.....	1.28	Sault Ste. Marie.....	2.64
Muskoka Wharf.....	1.28	Fort William.....	4.20
Ottawa.....	1.44	Winnipeg.....	5.56
Collingwood.....	1.44	Regina.....	8.84
Montreal.....	1.60	Saskatoon.....	9.56
Goderich.....	1.68	Prince Albert.....	10.16
North Bay.....	1.68	Calgary.....	11.52
Sarnia.....	1.76	Edmonton.....	11.52
Windsor.....	1.76	Nelson.....	13.04
Sudbury.....	2.00	Vernon.....	13.40
Quebec.....	2.08	Victoria.....	14.60

THE RICE LAKE CANOE

FITTINGS, EXTRAS, Etc.



No.	Description	Price
1	Rings, 2 to 2½ in.....	\$0.20
2	Block for Mast Head.....	.60
3	“ “.....	1.00
4	“ Mast Foot Gear.....	1.00
5	“ for Sail Yard.....	1.00
6	Jaws, double.....	.60
7	“ half-round.....	.50
8	Mast Ring.....	.50
9	Block, clutch.....	.70
10	“ small.....	.40
11	Block, double.....	.90
12	“ snatch.....	.60
13	“ main sheet.....	.50
14	Cleats, jamb 2 in.....	.20

No.	Description	Price
15	Cleats, Blanche.....	\$.40
16	“ jamb 4 in.....	.40
17	Bolt, Steering Gear Wheel.....	.25
18	Hooks, spring, small.....	.10
19	Cleat, Chock from.....	40 to 80
20	Connecting Socket.....	.60
21	“ Links.....	.40
22	Tighters for Rudder, per pair.....	.80
23	Cleat with nut.....	.40
24	“ Cam.....	.60
25	“ Clutch.....	.70
26	“ Clutch and Fairleader.....	.75
27	“ with nut.....	.50
28	Rudder Braces, per pair.....	.75
29	Mast Plates.....	.50
	Cord Braided for Halyards, per yard.....	.04
	“ “ reefing.....	.03
	“ “ lashing.....	.02
	Chain, safety, per foot.....	.10
	Combing Braces.....	.15
	Friction Paddle Joints, 1⅛ to 1¼.....	.75 to .95
	Keel fitted to Canoe.....	2.00
	Iron on bottom.....	1.00
	Brass “.....	1.00
	Lee Boards.....	2.50 to 3.50
	Outriggers, per pair.....	5.00
	Masts, per foot.....	.10
	Yard and Boom, per foot.....	.08
	Steering Gear, Deck.....	2.50
	Back-board.....	.50
	Folding back-board.....	1.50
	“ “ cushioned.....	3.00
	Rudders.....	2.50 to 7.50
	Crates for Shipping.....	3.00 to 5.00
	Canvas packing for Canoe.....	1.50

GOLD MEDAL

**Fisheries Exhibition,
London, Eng., 1883**



SILVER MEDAL

Paris, France, 1901.

BRONZE MEDALS

**Centennial Exhibition,
Philadelphia, 1876.**

**Dominion of Canada,
1877.**

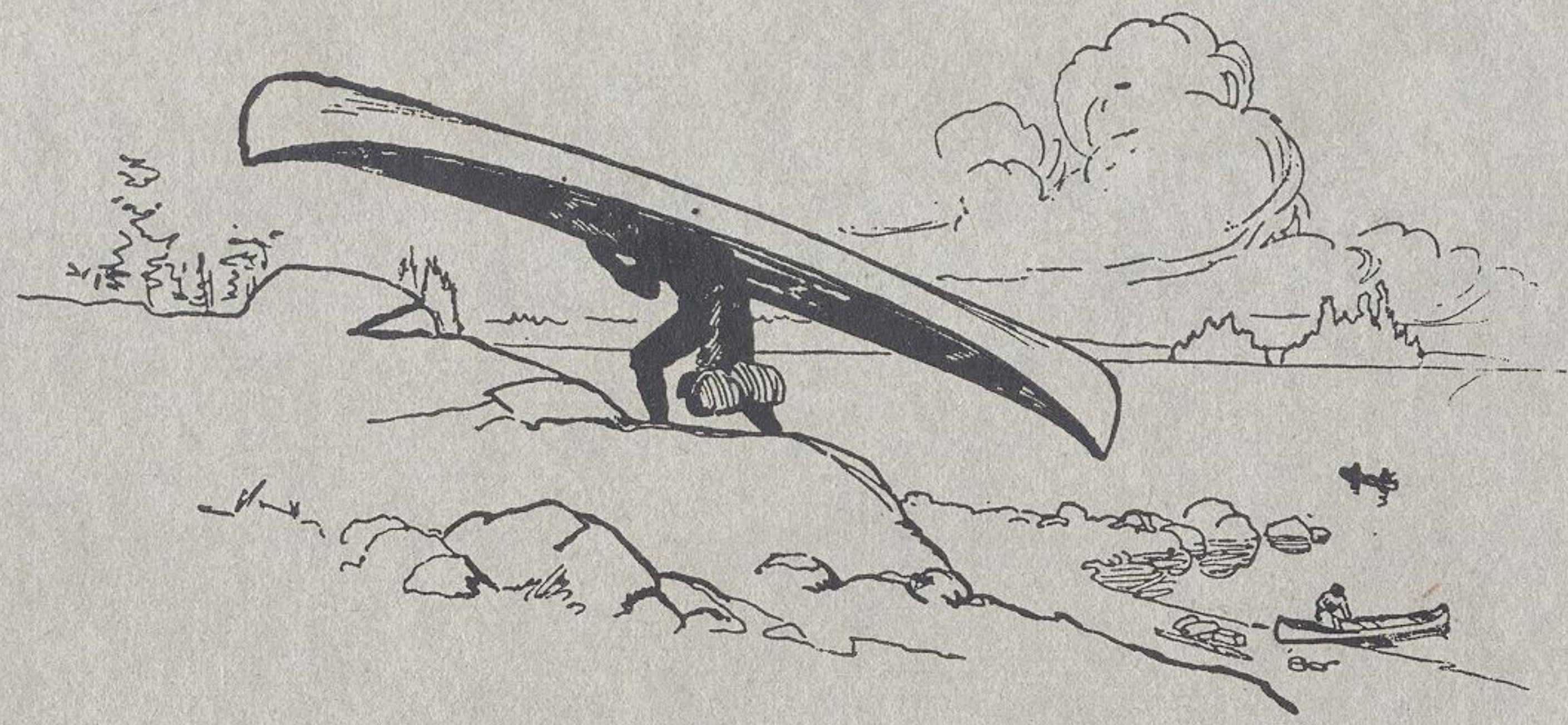
Sidney, Australia, 1877.

**Colonial and Indian Ex-
hibition, London, Eng.,
1886.**

**World's Columbian Ex-
hibition, Chicago, 1893.**



IN THE COOL SHADOWS.



BRIGDENS
LIMITED
TORONTO